



U.S. Department
of Transportation

**Research and
Special Programs
Administration**

APR 26 2000

400 Seventh Street, S.W.
Washington, D.C. 20590

DOT-E 9327
(THIRD REVISION)

EXPIRATION DATE: March 31, 2002

(FOR RENEWAL, SEE 49 § 107.109)

1. GRANTEE: Precision Measurement, Inc.
Tulsa, OK
2. PURPOSE AND LIMITATIONS:
 - a. This exemption authorizes the manufacture, mark, sale and use of non-DOT specification containers described below for use in transporting Class 3 material. This exemption provides no relief from any Hazardous Materials Regulation other than as specifically stated herein.
 - b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.242.
5. BASIS: This exemption is based on the application of Precision Measurement, Inc. dated March 24, 2000, submitted in accordance with § 107.109.

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6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Proper Shipping Name/ Hazardous Material Description	Hazard Class/ Division	Identi- fication Number	Packing Group
Flammable liquids n.o.s.	3	UN1993	II
Gasoline	3	UN1203	II
Petroleum crude oil	3	UN1267	II
Petroleum products, n.o.s.	3	UN1268	II

7. SAFETY CONTROL MEASURES:

PACKAGING - Packagings prescribed are non-DOT specification containers described as mechanical displacement meter provers mounted on a truck chassis or trailer. The meter provers have nominal water capacities between 50 and 650 gallons and are designed to ANSI Standards B 31.3, B 31.4, or B 31.8. The pressure vessels are made up of seamless ASTM SA 53, 6 inch through 16 inch nominal pipe size (NBS), schedule 40, grade B or equivalent. Pipe assembly is by 150 lb., 300 lb., or 600 lb. ASA welded flange joints. The maximum service pressure is 275 psig for assemblies with 150 lb. ASA flanges, 720 psig for assemblies with 300 lb. ASA flanges, and 1440 psig for assemblies with 600 lb. ASA flanges. Pressure relief devices are not required. The motor vehicle also contains a sump tank. The sump tank is equivalent to DOT Specification steel drums authorized for flammable liquids. The provers must be as shown on Precision Measurement, Inc. drawings numbers 844-027 Rev. 2 dated July 31, 1984, 843-017 Rev. 2 dated March 12, 1984, 842-013 Rev. 1 dated February 28, 1984, 845-033 Rev. 1 dated June 29, 1984, and 844-028 Rev. 1 dated May 16, 1984, on file with the Office of Hazardous Materials Exemptions and Approvals (OHMEA). In addition:

- a. The bumper for the truck or trailer must meet the requirements of § 393.86.
- b. During the pressure in the prover must not exceed 25 percent of the maximum service pressure.

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8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this exemption for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this exemption.

b. A person who is not a holder of this exemption, but receives a package covered by this exemption, may reoffer it for transportation provided no modifications or changes are made to the package and it is offered for transportation in conformance with this exemption and the HMR.

c. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this exemption must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Exemptions and Approvals for a specific manufacturing facility.

e. A current copy of this exemption must be maintained at each facility where the package is manufactured under this exemption. It must be made available to a DOT representative upon request.

f. Drivers must have been instructed as to necessary safeguards and proper procedure in the event of unusual delay, fire, or accident.

g. Each prover must be visually inspected once a year and retested at least once every 5 years at not less than 75 percent of the prover's design pressure in accordance with § 173.32(e). Only meter provers requalified after May 31, 2000 are required to be in conformance with § 173.32(e).

h. The sump tank must be visually reinspected once a year and pressure retested at least once every five years at a minimum pressure of 15 psig.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.
10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each motor vehicle used to transport packages covered by this exemption.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, Parts 171-180.
 - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must also inform the AAHMS, in writing, as soon as practicable of any incidents involving the package and shipments made under this exemption.

Issued at Washington, D.C.



for Robert A. McGuire
Acting Associate Administrator for
Hazardous Materials Safety

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Address all inquiries to: Associate Administrator for
Hazardous Materials Safety, Research and Special Programs
Administration, Department of Transportation, Washington, D.C.
20590. Attention: DHM-31.

The original of this exemption is on file at the above office.
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Copies of exemptions may be obtained from the AAHMS, U.S.
Department of Transportation, 400 7th Street, Washington, DC
20590-0001, Attention: Records Center, 202-366-5046.

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